

HEYPAC - Service Kit Contents - GX80 Pumps

Item	Description	Air Valve Service Kit	Overhaul Kit
When ordering replace *** in code with reference on product label.		GSXX-XXX-AK	GS80-***-OK
4	Seal - Air Valve	Y	Y
7	Shock Pad	Y	Y
9	O Ring - Body Plug	Y	Y
16	Slip Seal - Drive Piston		Y
17	Circlip - Pilot Exhaust Retainer # >137200		Y
18	O Ring - Pilot Exhaust # > 137200		Y
19	Breather - Pilot Exhaust # > 137200		Y
22	Gasket - Upper Cylinder	Y	Y
23	Washer - Copper # < 140999	Y	Y
31	Seal - Piston Rod		Y
41	Seal - Piston		Y
44	Locking Pad		Y
45	Screw - Locking		Y
46	Valve - Transfer		Y
47	Spring - Transfer Valve		Y
54	Spring - Suction Valve		Y
59	O Ring - Suction Tube		Y
62	Seal - Reservoir Mouth		Y
68	O Ring - Reservoir Handwheel		Y
71	Spool - Pilot Valve	Y	Y
72	Seal - Pilot Spool	Y	Y
82	Bearing Strip - Piston Rod		Y
84	Sealing Washer		Y
85	Gasket - Lower Cylinder	Y	Y
91	Gasket - Housing	Y	Y
94	Gasket - End Cover	Y	Y
98	O Ring - Piston Collar		Y
100	Valve Disc - Suction		Y
101	Seal - Suction		Y
102	Washer		Y
103	Circlip		Y
105	Sealing Washer		Y
106	O Ring - Bushing		Y
107	O Ring - Pilot Spool	Y	Y
118	Suction Insert		Y
122	Sealing Washer - Ass'y Screw # > 141000		Y
200	Grease	Y	Y
	Instruction Sheet	Y	Y